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FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS

(Alternative Form for Single Chamber, Completely Shop or Field Fabricated Vessels Only)

As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

601473

1. Manufactured and certified by Moss Fabrication Ltd., 6619-86th Avenue S.E. Calgary, AB. T2C 2S4

2. Manufactured for Devon Canada Corp. 2000, 400 - 3rd Avenue S.W. Calgary, Alberta T2P 4H2

3. Location of installation Alberta Stock L5D 13-18-75-12 W6M

4. Type Vertical 4425-2 P2124.231 R2721-1 Rev R1 n/a 2010

5. The chemical and physical properties of all parts meet the requirements of material specifications of the ASME BOILER AND PRESSURE VESSEL CODE. The design, construction, and workmanship conform to ASME Rules, Section VIII, Division 1 2007

6. Shell: SA516-70N 1.000" 0.125" 1'-10" 7'-6"

7. Seams: Type 1 Full 100% 1150F 1 Hr Type 1 Full 100% 1

8. Heads: (a) Matl. SA516 70N (b) Matl. SA516 70N

Table with 11 columns: Location, Minimum Thickness, Corrosion Allowance, Crown Radius, Knuckle Radius, Elliptical Ratio, Conical Apex Angle, Hemispherical Radius, Flat Diameter, Side to Pressure.

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9. MAWP: 1440 (Internal) n/a (External) psi at max. temp. 130 (internal) n/a (External) °F

10. Nozzles, inspection and safety valve openings: Table with 9 columns: Purpose, No., Diam. or Size, Type, Matl., Nom. Thk., Reinforcement Matl., How Attached, Location.

11. Supports: Skirt Yes Lugs n/a Legs n/a Other n/a Attached Welded to Head

12. Remarks: Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report:

VOLUME 17.3 cu. Ft. WEIGHT 2500lbs DESCRIPTION 24" Sour Separator

Radiography as per UW11(a) Manufactured to Moss Fabrication drawing number: V4425-1 Rev 0

Charpy impact test not required per UG 20(f)(1-5) PSV installed on piping as per UG-125

CERTIFICATE OF SHOP/FIELD COMPLIANCE

We certify that the statements made in this report are correct and that all details of design, material, construction and workmanship of this vessel conforms to the ASME Boiler and Pressure Vessel Code, Section VIII, Division 1, "U" Certificate of Authorization No. 33,250 expires April 26, 2011

Date DEC 16 2010 Co. name Moss Fabrication Ltd. Signed [Signature]

CERTIFICATE OF SHOP/FIELD INSPECTION

Vessel constructed by Moss Fabrication Ltd. at Calgary, Alberta, Canada

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of Alberta



and employed by ABSA have inspected the component described in this Manufacturer's Data Report on Dec 16 2010

and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME Boiler and Pressure Vessel Code, Section VIII, Division 1.

By signing this certificate neither the Inspector nor his/her employer makes any warranty, expressed, or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his/her employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 12-16-10 Signed [Signature] Commissions Alberta 5

[National Board (incl. endorsements), State, Prov. and No.]

 W R.T. HT	CERTIFIED BY MOSS FABRICATION LTD. CALGARY, ALBERTA, CANADA			
	M.A.W.P.	1440	P.S.I.	AT 130 °F
		9928	KPa	AT 54 °C
M.D.M.T.	-20 °F	AT 1440 P.S.I.		
	-29 °C	AT 99.28 KPa		
	C.R.N.	P2124.23L		
YEAR BUILT	2010	SERIAL NO.	4425-2	
 601473				