



MANUFACTURER'S DATA REPORT FOR INDIRECT FIRED HEATER COILS

(A) No. 523172

Manufactured by Rushton Gas & Oil Equipment (1991) Ltd. 2331-121 Ave NE Edm. AB

Manufactured for Devon Canada Corporation 1600, 324-8th Ave SW Calgary, AB T2P 2Z5

Ultimate Owner Devon Canada Corporation 1600, 324-8th Ave SW Calgary, AB T2P 2Z5

Location of Installation STOCK

Mfg. Serial No. C2325D.CB Code: ASME B31.3, Edition 2002 Addenda

Drawing Number C2325-D Rev0 Year Built 2004 Intended Service GAS

a. Material Specifications SA-106B SA-105N RTJ-WN 2500#
Coil Ends (Flanges/N.P.T.) Rating

b. Material Specifications Coil Ends (Flanges/N.P.T.) Rating

a. Diameter 4" Nom. Thickness SCH-XXH O/A Length 77.0 FT. C.A. 0.0625"

b. Diameter Nom. Thickness O/A Length C.A.

a. Maximum Working Pressure 35652 kPa at Maximum Temperature 93 °C

b. Maximum Working Pressure kPa at Maximum Temperature °C

a. Hydrostatic Test Pressure 53484 kPa C.R.N. R9768.2

b. Hydrostatic Test Pressure kPa C.R.N.

Heating Surface 8.43m2 preheat Radiography 100% (Random, % or Full)

Volume 0.118m3 preheat P.W.H.T. n/a

Remarks Impact Test not required per Table 323.2.2A

Minimum Design Temp. -13°C

Construction Dwg.# C-2325-D, Rev. 0

This heating coil may not be pressurized when it's temperature is colder than -13°C

CERTIFICATE OF COMPLIANCE

We certify that the statements in this report are correct and that all details of design, material, construction, and workmanship of this coil bundle are in accordance with Registered Design No.

Date Nov. 22, 2004 Signed [Signature] For Rushton Gas & Oil Equip. (Manufacturer)

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, a duly authorized Safety Codes Officer employed by The Alberta Boilers Safety Association have inspected the above Heater Coils and state that, to the best of my knowledge and belief, the construction is in accordance with the Alberta Safety Codes Act and Regulations.

Date Nov. 29, 2004 Signed [Signature]