

BERTA BOILERS SAFETY ASSOCIATION 10 #200, 4208 - 97 Street 10 monton, Alberta T6E 5Z9

9,930 Kpa

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Vertical 3-Pha		A-A-A-A-A-A-A-A-A-A-A-A-A-A-A-A-A-A-A-	1 .		-	149	1998	. (i4.			2438 mm:seam/seam Diameter:		
hovincial Regist	tration No (C.R.N.:		National B	oard No.:	6	Drawing I						
H1560.2	7	*	N/A				V90-30	4			610 mm	O.D.	
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ithe report, an												• • • • • • • • • • • • • • • • • • • •	
lemes of parts:				Item No.:		Manufacture	rs Name:	18		•/)	Identifying	Stamp: ,	
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Tregli"						, 1 mg at				ot. 1	18 to 19 Repair Const.	Anger plant with a second	-
haa-i- II	14-4-4-1	Thistoriana	Corrosion Overall		Number Of	Girth Jo			gitudinal	147000000000000000000000000000000000000	P.W.I	Time	
escription Thell	A STATE OF THE PARTY OF THE PAR	28.58 mm		Mowance Diameter Length 3.17mm 610 mm 2438 mm		Courses 1	Type 1	R:T.	Type 1	<i>R.T.</i>	Efficiency 100%	: Temp.	Time_
301	3A-310-10	20.00 11111	0,1711111	O (O (IIII)	2400 11411			111-2	 	10.	10070		
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		Minimu m	Corrosion	Crown	Knuckle	Ellipse	Conical	*	Hemis	oh. ,	Flat	Side To	
escription	Material	Thickness	Allowance	Radius	Radius	Ratio	Apex Ang	le	Radius		Diameter	Pressure	
qc	SA-516-70	26.4 mm	3.17 mm	1 112/25		2:1						Concave	0.5%
ttom	SA-516-70	26.4 mm	3.17 mm	i.	**	2:1						Concave	
emovable bolts	used (descri	ibe other fas	tenings):		Material S	Material Spec.: Grade.			rade: Size		Size/Dimen	re/Dimension:	
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green and	ន្ទាក់ក្រើស្វីក្រុំស្វីក្រុំស្វីក្	I had adding and to be and	SIN FRANCE SAN THE SAN THE	ال غوالية ويزامار مصطلب	g + 15 material and desirable to	The state of the s		T	in the state of th	and appropriate the	the fig. 2 to \$4.75.2 in a		<u></u>
Boorns Mannel	Port:		tructed for M	axımum Al	iowadie	At Maxim				Test Pressure (Hydro/			
Ssure Vessel Part: Working			I lossule:	20 0		1 remperat	emperature: (when			en less than 29° C)		Pneumatic or combination)	

38° C

-29° C

14,895 Kpa FORM NO. CB-118

or taxonist chimitin	ýs [°]			-		à.	•	• • • •
Purpose	Number	Dimension	Туре	Material	Nominal Thickness	Reinforcement Material	How Attached	Location
let	N1	88.9 mm	RFWN	SA-106-B / SA-105	Sch.XXS	SA-516-70	Weld	Shell
utlet	N2	88.9 mm	RFWN	SA-106-B / SA-105	Sch.XXS	NA	Weld	Top Head
vel Controller (Water)	C1	60.3 mm	Coupling	SA-105	6,000#	N/A	Weld	Shell
ont Glass (Water)	C2 a&b	26.7 mm	Coupling	SA-105	6,000#	N/A	Weld	Shell
puld Out (Water)	C3	60.3 mm	Coupling	SA-105	6,000#	N/A -	Weld	Shell
ressure Indicator	C4	21.3 mm	Coupling	SA-105	6,000#	N/A	Weld	Shell
emperature Indicator	C5	26.7 mm	Coupling	SA-105	6,000#	N/A	Weld	Shell
rain	C6	60.3 mm	Coupling	SA-106-B / SA-105	6,000#	N/A	Weld	Bottom Head
st/Inspection	C7	60.3 mm	Coupling	SA-105	6,000#	N/A	Weld	Shell
rvel Controller (Oil)	C8	60.3 mm	Coupling	SA-105	6,000#	NA	Weld	Shell
oht Glass (Oil)	C9 a&b	26.7 mm	Coupling	" SA-105	6,000#	N/A	Weld	Shell
ruld Out (Oil)	C10	60.3 mm	Coupling	SA-105	6,000#	N/A	Weld	Shell
spection	C11	60.3 mm	Coupling	SA-105	6,000#	N/A	Weld	Sheli
ISD	C12	60.3 mm	Coupling	SA-105	6,000#	N/A	Weld	Shell ·
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Skirt	-	Lugs / No.	Legs / No.	Other (Description)	•	Attached (Where And How)
Yes X	No _	N/A	N/A	N/A	22	Welded To Bottom Head
					t	i i i i i i i i i i i i i i i i i i i

constitution of the contraction

แล้วและใช้ ใช้ที่เดิดข้อมาใหม่ของ 1.

Printing to the first or a deposition

Volume= (.672 cubic meters), Vertical 3-Phase Separator

empt from impact test requirements as per UCS 66(a) M.D.M.T.

Industrial of the Vertical Position

is data report are correct and
in accordance with the Provicial
ments of standard CSA B51.
CRN H1560.2
ELD SERVICES LTD.
Date .
ERC 1 1 1990

*"មិត្តកំពីរកឡាង ខែ ទៅវាស្វាវ វិទ្យា*និង្សាវិការ

I, the undersigned, a duly authorized Boiler and Pressure Veseel Inspector employed by Alberta Boilers Safety Association

have inspected the above vessel and state that to the best of my knowledge and belief, the manufacturer has constructed the vessel in accordance with

the Provincial Registration CRN H1560.2 and the requirements of standard CSA B51.

Inspector's Name: M. BOYCHUK 42R

Signature Date

FEB 1 1 1998