## turalVISUAL INSPECTION REPORT – PRESSURE VESSEL



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				Externa	I 🗌 Inte	rnal													
Da		JUNE 13, 2013			Description:					anger 🗌		_							
	pector:	EDWIN TYMENSEN								Equip #	#: n/a								
	ent Co:	STREAMLINE INSPECTION LTD.					Equip. Nam	Equip. Name: Separator											
Ov	/ner:	CNRL					Jurisdiction	า #:	A2705	118			CRN#	#: K1307.2	2				
Re	gion:	ST. ALB	ERT				Manufactur	er:	Opsco										
Ar	ea:	STANMO	ORE				Year Built:		1991				S/N	N: FV-24-1	0-176	3-2			
Fa	cility:	Battery					Location/LS	SD:	08-13-	30-12	w4								
Se	rvice	☐ Swee	t 🗌 So	our 🗍 Othei	:			PS	V Locati	on	off shell	above ro	of		MDM	Т	-20F		
											ln.	Out.	Serv.	Serv.					
Zo	nes:	MAWP	Design	T Set P	TAG#	Ma	anufacturer		S/N		Sz	Sz	Co.	Date	IV	cso	Capacity		
S	hell Side	1000psi	100F	1000psi		Cons	olidated	71C	2545		3/4"	1"	Powell	09/11	no	n/a	2085scfm		
Т	ube Side																		
	Other																		
	0 11101	Mater	rial	Nominal t	CA		Retire t	Lo	west t	t	OK?	Calc	. t-min		Comr	ment			
ts	Shell	Matci	ilai	Hommart	0/1		roure t	LO	west		Y 🗆 N	Oulo			COIIII	HOH			
Components																			
ğ	Head										Y D N								
Ē	Channel										Y 🗆 N								
ပ	Tube										Y 🗆 N								
	Other										Y 🗌 N			Specify:					
Or	ientation	☐ Hor.	⊠ Ver.	Foundation	☐ Concre	ete 🖂	Gravel 🛛 Tir	mbers	s 🗌 Stee	el 🗌	Other:		Cor	ndition acce	eptable				
		☐ Sadd	le	☐ Seal-weld	ded		☐ Free to	Mov	⁄e		С	ondition							
٥.,					nmen	nt: bolted to floor				С	ondition A	cceptabl	е						
Support		☐ Hangers ☐ Secure Comment:								С	Condition								
		☐ Other						Condition											
Ov	erall	☐ Other Specify: General Condition acceptable									F	Electrical grounding ☐ Direct ☒ Indirect ☐ None							
	Surface												<u> </u>	<u> </u>					
		·																	
EXt	Fixtures	Ladde		Platform(s)					Conditio										
☐ Manway ☐ Port Size: 1" ☐ Reinforcement Pads used ☐ Weep Holes P									resent										
		Comment																	
Davit Arm         ☐ Present         ☐ Greased         ☐ Double nutted         Condition																			
		☑ PSV	$\boxtimes$ :	Supported		per c	ode 🛛 Dra	ins P	roperly	Ø۱	Nell Co	ated Co	omment A	Acceptable					
		☐ Inlet ☐ Supported ☐ Joined per c					ode 🛛 Free from leaks 🖾 🗎			Nell Co	ated Co	omment A	Acceptable						
		☐ Outlet ☐ Supported ☐ Joined per c				code 🛛 Free from leaks 🖾 We			Nell Co	ated Co	omment A	Acceptable							
Pi	oing	☐ Drain ☐ Supported ☐ Joined per co								I Coated Comment Acceptable									
							ned per code  Free from leaks/kinks  Comment												
		☐ Process Fluid Identified ☐ Flow direction marked Comment																	
		☐ Flow direction marked Comment ☐ Manual Valves ☐ Free from leaks ☐ Comment acceptable																	
١.,																			
Valves																			
Gauges		□ Pressure Reading: 110psi Condition acceptable, within operating limits																	
		☐ Temperature Reading: 85F Condition Acceptable, within operating limits																	
Sig	ght Glass	☐ Fluid Level Reading: 75% Condition acceptable																	
		RT-2, 24	" x 7'.																
				alve flanges															
	pection	PSV service plate 2085scfm, original manuf. plate 244scfm (original capacity not crossed out)																	
Su	mmary	UI surve	ey by Str	eamline Insp	ection														
					Recomm	ende	ed Actions:								NCR	/IDR			
Adjust bolts or replace with longer studs on inlet line valve flanges to ensure proper thread engagement.																			
VESSEL STATUS																			
Integrity Status Suitable for Continued Service Yes No Immediate Repairs Required Future Repairs Required Replace								olace											
	entory Stat		n Service		of Service			Scr		•		Complete							
Addi	tional Note	es on cor	ntinuatio	on page: 🗌	(Report		)												
								_					-						

Inspection Interval: 5 yrs OR Changed to: \_\_\_\_\_ yrs. Signature of In-Service Inspector:

IPV/IBPV Certificate #: 000711 PSV Interval: <u>5</u> yrs OR Changed to: \_\_\_\_\_ yrs.