A14.3328

FORM U-1A & JUFACTURERS' DATA REPORT FOR Ph. SURE VESSELS (Alternate Form for Single Chamber, Completely Shop-Fabricated Vessels Only) As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

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2.			ired by					81H <i>I</i>	AVE. D.	E CATCA	RV A	REDTA	•
	Ma	nufactu		DISTURE OF	TE LATE.	DIN CAN	ADA LTD	3:	35. <u>-</u> 87	E. CALGA H AVE. S.	U C	AT CARV	ATPEDÆ
													niblai
4.	l yr	Hori	ORIZON L of vert	tank) (Mf	-8-120 or's Serial N	B	5946.2		A-8666 (Drawing N		Red No. 1	(Year	Built) _19
5.	The	chem	ical and	physical pr	openies o	f all parts	meet the	require	ments of	material speci	fications.	of the A	SME BOILE
	MIA	D Lucs	SOURE A	ESSEL COD	t. The desi	an, constr	uction and	works	nanchin co	onform to ASM	E Rules,	Section V	III, Division
14		ear)	nd Adde	nda to	5-// (Date)	and Co	de Case N)s		· · · · · · · · · · · · · · · · · · ·			
	Spe	ecial Se	rvice pe	r UG-120(d)								144	11/978
	Ma	nufactu	rers' Pa	rtial Data R	eports pro	perly ident	tified and	igned	by Comm	issioned Inspe	ctors h	ve been	lurnished fo
	the	follow	ing item	s of the rep	ort:							·	
6	She	H · Mat	SA-	516-70	Nom.	2125.	Corr.		1200	06		05	_
			(Spec.	No. Gradel						96 i			
7.	Sea	ms: Lo	ng. Weld	WELDED]	DBL BUW	Tr. <u>S</u> PC	TEff	iciency	85	. % H.T. Temp.		_F Time	h
(Girth	V	<u>ÆLDED</u>	DBL BU	, сар, виц ГТ	(2bot c	or Full)						
_				(Welder	516-78	Lap, Butt)			(S	SPOT pot, Partial, or Fe	s#1)	. of Cours	es _3
8.	неа	ios: (a) Materi	al		No., Grade	,	{b) Materia	SA-285	-55	- 0 - 4-1	
		t.	ocation	Min.	Corr.	Crown	DTSH	T.W				o., Grade)	
		(Top, Bo	ttom, Ends		Allow.	Radius	XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX	Effose Raup	Conical Apex Angla	Hemisph. Radius	Flat Diam.		Pressure or Concave)
		END		0.500	NIL		90"		<u>-</u>				
	(b) _	END		0,312	5 NIL		90"	F&D				CONC	NTP
	If re	movab	le, bolts	used (desc	ribe other i	fastenings	3						171
									/11/24/24	al, Spec. No., G	., Size, N	0.)	
. 9.	Con	structe	d for ma	x. allowable	e working	pressure _	30	p:	si at max.	temp. 11	5	F Min 1	emp. (wher
10	ess Safe	than ~	-20 F)	e: Number	F. Hydro	ostatic, pr	eumatic, c	r comt	oination te	st pressure	75	psi.	
11.	Noz	zies an	d Inspec	tion Openin	2156	· · · · · · ·	_ Location						
		Purpose		Diam.	g . .				Nom.	Reinforceme	_	tta	
-	finle	, Outlet.	Drain) No	or Size	Түре		MatL		Thk	Matt.		How Attached	Location
					A-10	5					W	ELDED	SHELL
		EE K	LYEKSE	SIDE_	A-53	B					LII	er nen	THEAT
8				*****	A-23	4-W <u>PB</u> -							· - · ·
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2													
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Z. 3	սրբ	orts: S											
				Lugs_				DDLE			WEI		VESSEL
		orts: S	kirt (Yes	Lug s	Legs	Ot	her SA	DDLE (Des	cribe)	Attached	WEL	DED TO	VESSEL.
			kirt (Yes	Lug s	Legs	Ot	her SA	DDLE (Des	cribe)		WEL	DED TO	VESSEL.
			kirt (Yes	Lug s	Legs	Ot	her SA	DDLE (Des	cribe)	Attached	WEL	DED TO	VESSEL.
			kirt (Yes	Lug s	Legs	Ot	her SA	DDLE (Des	cribe)	Attached	WEL	DED TO	VESSEL.
			kirt (Yes	Lug s	Legs	Ot	her SA	DDLE (Des	cribe)	Attached	WEL	DED TO	VESSEL.
			kirt (Yes	Lug s	(No.) Leg s	(No.) Oth	her SA	DDLE (Des	cribe)	Attached	WEL	DED TO	VESSEL.
3. F	Rem:	arks: _	kirt (Yes c	ZONTAL, S	(No.) Legs	VFH_CW	W TREAT	ODLE (Des	cribe) .W.G.	Attached	WEI	DED TO (Where and	VESSEL 1 how)
We	Rem:	tify tha	kirt (Yes o	ZONTAL S	(No.) Legs SPECTAL Contact of the	VFH_CW	W TREAT	ODLE (Des	cribe) -W.GIANCE	CUBIC FEE	WEI_T_C,	DED TO (Where and	VESSEL 1 how)
We	tem:	tify the	kirt (Yes of the start of this v	ZONTAL, S	(No.) Legs (No.) EPECTAL Contain this rm to the A	VFH_Ch	W TREAT	ODLE (Des	IANCE	Attached	WEI_T_C,	DED TO (Where and	VESSEL 1 how)
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