Course Pourse Or	VICES INC.	GENERAL NDE REPORT					
	GRANDE PRAIRIE OPERATIONS		26th, 2011	Page	1	of	1
	GRANDE PRAIRIE ALBERTA <b>PHONE:</b> 1 – <b>780</b> – <b>814</b> – <b>7227</b>	RTD Job #:	10.110285				
	FAX: 1 – 780 – 402 – 3030						
Client: Canadian National Resources Ltd.		RTD Dep. #: LSD:	d-78-I-94-A-11				
Address: Fort Saint John B.C.		Location:	South Buick Ba	ittery			
P.O.#:		Procedure:	(RTD) MT.001				
Client Rep.:		Code:	ASME VIII / D	oiv 1			<del>.</del>
Job Description: To perform a Magnetic Particle Inspect	ion on Oil T	reater Fire Tub	e Welds				
Surface Condition: Weldment Machined Ground Sandblasted	Painted Other	Surface Ter	$mp (C^{\circ}):  {}^{\square} < 5$	> 5 🗹 <	60 >	60	
MAGNETIC PARTICLE INSPECTION							
Equipment Type: Xoke Bench		Isset No.: 12		bration Di			8/2011
Blacklight: Intensity Check: $\mu W/\sigma$		Isset No.:		bration Di			
Method: ⊠ A/C □ D/C Type: ⊠ Continu		sidual Power			Batter	ту <u> </u> ]	Vatural
Type: Dry Powder: Colour; Product Manufacturer: Magnuflux	_	Black and V	White ☐ Fluo Code: WCP-2/				
			code. WC1-2/	/111			
		ON DETAILS	and to a louday		omo tho s	alda	ana harffad
<b>Background:</b> The fire tubes were removed from the and inspected.	on treater,	cleaned then h	noved to a laydov	vii area wii	iere ine	weids w	ere bulled
Scope: 1. To perform a magnetic particle in	spection on	the Oil Treater	r Fire Tubes.				
	•						
	Res	sults					
A magnetic particle inspection was performe			on the Oil Tre	ater Fire	Tuhe v	velds n	2
rejectable indications were found at the time of				1101 1 110	1 400 V	v Clas II	O
2 Oil Treater Fire Tubes A3151394	_	oata Plate					
2 6 11 11 11 11 11 11 11 11 11 11 11 11 1		Links The Care					
		The same of the sa		6-DAMESTER PROPERTY OF STREET	Marie Marie Com	Military Marie	Martin March
	THE TANK THE PERSON NAMED IN	NAME AND ADDRESS OF TAXABLE PARTY.	1. Latter St. 10 1 10 10 10 10 10 10 10 10 10 10 10 1				
Kvaerner Process Systems Inc CALGARY, ALBERTA, CANADA							
		JKI NA	R Kvaerr	er Prod	Dess S	Systen	ns Inc
		KT-1	R Kvaerr CALC	ARY, AL	BERT	Systen A, CAN	ns Inc
		RT-1 -AT DESCRIPTION	CALC	ARY, AL	BERT	System A, CAN	ns Inc
		RT-1 -RT DESCRIPTION	KVAERI CALC	ARY, AL	BERT	System A, CAN	ns Inc
		DESCRIPTION	ON FIRETUBE	ARY, AL	BERT	System A, CAN	ns Inc
		DESCRIPTION OF THE PERSON OF T	ON ELRETUBE	REPAI	BERTA 94	A, CAN	IADA
	Ó	DESCRIPTION OF THE PERSON OF T	ON FIRETUBE	REPAI 13	R 94 XXX PW	A, CAN	IADA
		DESCRIPTION OF THE PROPERTY OF	ON FIRETUBE  SEW WELL DS  - 2050 B	REPAI	R 94 XXX PW	A, CAN	IADA
		DESCRIPTION OF THE PERSON OF T	ON FIRETUBE  SEW WELL DS  - 2050 B	REPAI MPI ORN NO	BERT, 9 4  *** PW 617.2	A, CAN	IADA
		DESCRIPTION OF THE PROPERTY OF	ON FIRETUBE  SEW WELL DS  - 2050 B	REPAI MPI ORN NO	R 94 XXX PW	A, CAN	IADA
		DESCRIPTION OF THE PROPERTY OF	ON FIRETUBE  SEW WELL DS  - 2050 B	REPAI MPI ORN NO	BERT, 9 4  *** PW 617.2	A, CAN	IADA
		DESCRIPTION OF THE PROPERTY OF	ON FIRETUBE  SEW WELL DS  - 2050 B	REPAI MPI ORN NO	BERT, 9 4  *** PW 617.2	A, CAN	IADA
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		DESCRIPTION OF THE PROPERTY OF	ON FIRETUBE  SEW WELL DS  - 2050 B	REPAI MPI ORN NO	BERT, 9 4  *** PW 617.2	A, CAN	IADA
		DESCRIPTION  WARRANDIXXIN  TAG NO. 07.  YEAR XXXXX	DN FIRETUBE A 3 1 5 EW WELDS 2050B 1997	REPAI MPI ORN NO	R 94 *** PW 617.2	A, CAN  HT DO  1  COSO	NOT WE
Technician: Dwight Carson		DESCRIPTION  WARRANDIAN  TAG NO. 07.  YEAR MINK	CALGON FIRETUBE A 3 1 5 EW WELDS 2050 B 1997 Stop Time:	REPAI DEFINITION OF THE SECTION OF	R 9 4  ST 8T	A, CAN THT DO- 1 POSC	IADA
Signature: Method:: MT		Ctart Time:  Unit:	Stop Time: Km:	REPAI DEN NO JOE	R Q 4 SNO 2 ST_vel Time:	A, CAN THT DO- 1 POSC	NOT WE
	vel: II [	DESCRIPTION  WARRANDIAN  TAG NO. 07.  YEAR MINK	Stop Time: Km:	REPAI DEN NO JOE	R 9 4  ST 8T	A, CAN THT DO- 1 POSC	NOT WE