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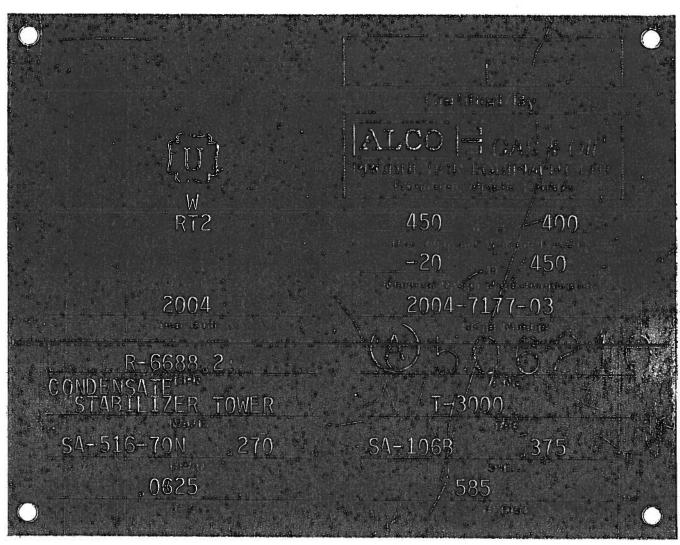
FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS
(Alternative Form for Single Chamber, Completely Shop or Field Fabricated Vessels Only)
As Required by the Provisions of the ASME Gode Rules, Section VIII, Division 1

| 2. Manufactured for DEVON CANADA CORPORATION CO MAJESTIC ENG. 550- 6 ib AVENUE SW CALGARY, ALBERTA Location of Installation PINTO GAS GATHERING PLANT LSD. 10-15-56-27. W/SM Financial address of providence | | | | | As | Required b | y the Provision: | s of the ASME | Code Ruise S | retor VIII Duty | Vessels Onl | y) | |
|--|--|--|-------------------|-------------------------|--|-------------------------|---------------------|-------------------|-----------------------------------|------------------------------|------------------------------------|------------------|--|
| Location of Installation PINTO GAS GATHERING PLANT LSD. [10-15-56-27, W/SM 1 Types Vertical 2004-7177-03 R 55821 2004-717-03 R 55821 2004-7177-03 R 55821 R 55821 R 55821 R 55821 R 55821 R 55821 | 1. 1 | Manufacture | ed and | certified b | ' Alco Ge | s & Oil Pro | duction Four | ment I TT | 2002 70 1 | crou Alli, Division | 11 | Pinto | |
| 4. Types: Vertical 2004-7177-03 R C668213 D-2004-7177-03-00/IR 82 N/A 2004 Rote to revice basis projection of the ASME BORER AND PRESSURE VESSEL CODE. The design construction, and workmanable portions to ASME Rules. Section VIII, Drivisor 1 2001 For VESSEL CODE. The design construction, and workmanable portions to ASME Rules. Section VIII, Drivisor 1 2001 For Section VIII. Drivisor 1 2001 For Section | 2. 1 | Vanutacture | d for | DEV | ON CANAL | DA CORPO | DATION | CHEMELID. | 203-75 th ST lame and address | REET EDMONT of manufacturer) | ON ALBER | TA | |
| 4. Types: Vertical 2004-7177-03 R C668213 D-2004-7177-03-00/IR 82 N/A 2004 Rote to revice basis projection of the ASME BORER AND PRESSURE VESSEL CODE. The design construction, and workmanable portions to ASME Rules. Section VIII, Drivisor 1 2001 For VESSEL CODE. The design construction, and workmanable portions to ASME Rules. Section VIII, Drivisor 1 2001 For Section VIII. Drivisor 1 2001 For Section | Location of installation PINTO GAS GATTITIES - (Name and address of purchaser) | | | | | | | | | | | | |
| (Hottle er with said) (Poliphenian Day) (Poliphe | | | | | 711100 | V9 OV IH | EKING PLAN | r_LSD- 10-1 | 5-56 -27 .WS | M | | | |
| VESSEL COSE The design, construction, and worknamaniap conform to ASME Rules, Section VIII, Division 1 2001 N/A 2003 N/A 2004 S. Shell: COSE The design, construction, and worknamaniap conform to ASME Rules, Section VIII, Division 1 2001 N/A 2003 N/A 2003 S. A. LOGS S. A. LOGS S. A. LOGS S. A. LOGS Advanced Date Rules Special Backward Mark Rules S. A. LOGS S. A. LOGS N/A 2004 S. Shell: S. A. LOGS S. A. LOGS S. A. LOGS N/A 2005 S. A. LOGS S. A. LOGS N/A 1007 S. A. LOGS N/A 1007 S. A. LOGS N/A 1007 S. Shell: S. Shell: S. Logs N/A 1007 S. Shell: S. Shell: S. Shell: S. Logs N/A 1007 S. Shell: S. Shell: S. Shell: S. Logs N/A 1007 S. Shell: | | 40 1 0 | | lank) | | | R-668 | 22717 | D | _ | | | |
| A 2003 Addenda (Date) Actionals Actionals | 5. T | ha chamle | | A makes and | | | ICI | DAN | (Dra | 7-03-001/1 R2 wing No.) | N/A | 2004 | |
| A. 2003 Addende (Date) SAL 1068 A. 272 Addende (Date) SAL 1068 A. 272 Security Special Service per Un-1007 Security Secur | te | o Caper Ci | JUE. | ine desi | 3n, constru | tion, and v | vorkmanship con | form to ASM | naterial specifi E Rules, Seci | cations of the ASA | WE BOILER | AND PRESSURE | |
| 5. Shell: Most SA-106B 1/8" Special Barries per Un-100(c) | | - | | A-2003 | 1 | | | | , | viii, bivision | 2001 | | |
| Mat. (Spoe. No., Onsale) Non. Tilk (II) Court. Mark Lorg. (Wested Dol., RT. (Spoel or Flui) RT. (Spoel or Flui | 6. S | 6. Shell: SA-106B 2/08 Code Case Nos. Shell: | | | | | | | | | | | |
| Long (newall) (I. S. S.) Long (newall) (I. S. S.) Long (newall) (I. S. S.) S. Long (No. 1) S. Long (No. | 7.8 | Matt (Spec. No., Grade) Nort. Thk. (fs.) | | | | | Corr. Allow | 6" ((h) | 15 1/ | 4*** | 31' 5" | | |
| B. Heads: (a) Mail. See Bull See No. Graving SA-516GR-TON (b) Mail. See No. Graving SA-516GR-TON (contact) Inc. SA | ., | Long. (Welded, Dbl., R.T. (Spot or Fun | | | | | 100% | NII. | \$444 | | Length (overall) (ft. & in.) | | |
| Location (Top, Minhimum Corrosion Crown | 8. He | S Bachs: (a) M | ngi, La lati. | p, Buttj | | | | H.T. Temp. (F) | | Girth (Welded,Db) | R.T. (Spot.) | | |
| Commission Top Substant Commission | SA-516Gr.70N (b) Mati. SA-516Gr.70N | | | | | | | | | | | | |
| Source Part | Bo | xosuon (Top, Morn, Ends) | Minim Thickn | | rrosion | Crown | Knuckle | Eilotical | Content | (Spec.) | No., Grade) | | |
| Bottom 270" 1/16" N/A N/A 2:1 N/A N/A N/A Concave the following state of the control staterings) ### fromovable, bobs used (describe other tasterings) ### fromovable, bobs us | | | | | | | | Ratio | | Radius | | Side to Pressure | |
| If removable, boils used (describe other fasterings) MAWP: 40. 1/4"OD X 7 IZ" LG SA_193 ET STUDS CYS SA_194 24 NIUTS RRK FLG BLT Office. Main. design metal temp. -20 9F at 400 98 I Hydro, preu, or comb. test pressure Hydrostatic 520 ps Hydrostatic 520 ps Hydrostatic 520 ps Hydrostatic 520 ps Polarization Fine design of stee superction and safety valve openings: 10 Nozzies, respection and safety valve openings: 11 Pype Meat Norm. Pietrocement Hydrostatic 520 ps Hydrostatic 520 ps Hydrostatic 520 ps Polarization Fine design of stee superction and safety valve openings: 10 Nozzies, respection and safety valve openings: 11 2" CL300WN SA_105B-105N 344" NVA UW 16.1 (c) SHELL SA_105B-105N 300" NVA UW 16.1 (c) SHELL AND RETURN 1 3" CL300WN SA_105B-105N 300" NVA UW 16.1 (c) SHELL AND RETURN 1 1 2" CL300WN SA_105B-105N 300" NVA UW 16.1 (c) SHELL DRAIN 1 1/2" COUPLING SA_105B-105N 300" NVA UW 16.1 (c) SHELL EVEL CONTROL 2 11/2" COUPLING SA_105B-105N 3000# NVA UW 16.1 (c) BOTT HEAD EVEL CONTROL 2 11/2" COUPLING SA_105B-105N 3000# NVA UW 16.1 (c) SHELL 1. Supports: Skirt Yes used to see the seed of the see | | | | | 1/16" | N/A | | | | N/A | N/A | | |
| Min. design metal temp. —20 or at 400 pet Hydro, presu, or comb. test pressure Hydrostatic 520 pet Processor Process | H i | emovable, I | bolts u | ed (desc | the other tas | itenings) | | | N/A | N/A | N/A | | |
| Min. design metal temp20 or al. 400 pel. Hydro., pneu., or comb. test pressure Mon. design metal temp20 or al. 400 pel. Hydro., pneu., or comb. test pressure Hydrostatic 520 pel. Hydrostatic | 9. M | AWP: | | | | 400 | 30- 1 1/4 U | UXLID"L | (Matt. Spec. | STUDS C/W SA | -194 2H NU | TS BRK FLG BLTC | |
| purposes, inspection and safety valve openings: Purpose | MI | in. design m | etal ter | np. | 20 | | | has at th | ex. temp. | | | | |
| Type Matt Non. Reinforcement Matt. Attented Location Location 1 2" CL300WN SA-106B-105N 344" N/A UW 16.1 (c) STELL CONDENSATE II 3" CL300WN SA-106B-105N 300" N/A UW 16.1 (c) STELL GAS OUTLET II 2" CL300WN SA-106B-105N 300" N/A UW 16.1 (c) STELL GAS OUTLET II 2" CL300WN SA-106B-105N 300" N/A UW 16.1 (c) STELL GAS OUTLET II 2" CL300WN SA-106B-105N 344" N/A UW 16.1 (c) STELL DRAIN II 11/2" COUPLING SA-106B-105N 344" N/A UW 16.1 (c) STELL DRAIN II 11/2" COUPLING SA-106B-105N 344" N/A UW 16.1 (c) BOTT HEAD SA-106B-105N 344" N/A UW 16.1 (c) BOTT HEAD SA-106B-105N 3400 N/A UW 16.1 (c) BOTT HEAD SA-106B-105N 3000 N/A UW 16.1 (c) STELL SA-106B-105N N/A UW 16.1 (c) STELL S | 10. No | ozzies, inspi | ection | and salety | valve open | ngs; | . of at40 | 0 psi . Hy | iro., pneu., or co | mb. test pressure | Hydrosta | | |
| CONDENSATE I 2" CL300WN SA-106B-105N 344" N/A UW 16.1 (c) SHELL CL300WN SA-106B-105N 300" N/A UW 16.1 (c) SHELL DRAIN I 11/2" CL300WN SA-106B-105N 3000W N/A UW 16.1 (c) SHELL CL300WN SA-106B-105N N/A UW 16.1 (c) SHELL CL300W | | | | | 1 | ре | Matt. | | | Reinforcement | | | |
| Attached WELD TO BOTT HEAD I 1/2* CL300WN SA-106B-105N 300* N/A UW 16.1 (c) SHELL GAS OUTLET 1 2* CL300WN SA-106B-105N 300* N/A UW 16.1 (c) SHELL DRAIN 1 1/2* CL300WN SA-106B-105N 344* N/A UW 16.1 (c) SHELL DRAIN 1 1/2* COUPLING SA-106B/234WPB 281* N/A UW 16.1 (c) TOP HEAD EVEL CONTROL 2 11/2* COUPLING SA-106B/234WPB 281* N/A UW 16.1 (c) BOTT HEAD EVEL CONTROL 2 11/2* COUPLING SA-106B/234WPB 281* N/A UW 16.1 (c) SHELL EVEL CONTROL 2 11/2* COUPLING SA-105B/234WPB 281* N/A UW 16.1 (c) SHELL EVEL CONTROL 2 11/2* COUPLING SA-105B/234WPB 281* N/A UW 16.1 (c) SHELL I. Supports: Skirt Yes Lugs NO Legs NO Other (Describe) Attached WELD TO BOTT. HEAD I. Remarks: Manufacturer's Partial Data Reports properly Identified and signed by Commissioned Inspectors have been furnished for the following items of perport. N/A I. Provided the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to a CERTIFICATE OF SHOPFIELD COMPLIANCE ASSAE Code for Pressure Vessels, Section VIII, Division 1 "U Certificate of Authorization No. 1259 expires OCT.7th. 2004 SEDULT DRAWING D-2004-7177-03-001/I R2 EVEL CONTROL 2 OF SHOPFIELD INSPECTION Signed (ERTIFICATE OF SHOPFIELD INSPECTION (ERTIFICATE OF SHOPFIEL | | | | | | | SA-106B-105 | | | Matt | | | |
| GAS OUTLET 1 2" CL300WN SA-106B-105N 300" N/A UW 16.1 (c) SHELL DRAIN 1 11/2" COUPLING SA-106B-105N 344" N/A UW 16.1 (c) SHELL DRAIN 1 11/2" COUPLING SA-106B-105N 344" N/A UW 16.1 (c) SHELL DRAIN 1 11/2" COUPLING SA-106B-105N 3000# N/A UW 16.1 (c) BOTT HEAD SA-105N 3000# N/A UW 16.1 (c) BOTT HEAD SA-105N 3000# N/A UW 16.1 (c) SHELL SA-105N 3000# N/A UW | | | | | | | SA-106B-105 | N .300 | | | | | |
| DRAIN 1 11/2* COUPLING SA-106P/34WPB 281" N/A UW 16.1 (c) TOP HEAD SA-105N 3000# N/A UW 16.1 (c) BOTT HEAD SA-105N 3000# N/A UW 16.1 (c) BOTT HEAD SA-105N 3000# N/A UW 16.1 (c) BOTT HEAD SA-105N 3000# N/A UW 16.1 (c) SHELL SUPPLING SA-105N 3000# | | | _ | | | | | | | | | | |
| EVEL CONTROL 2 11/2* COUPLING SAIDSN 3000# N/A UW 16.1 (c) SHELL (Yes or no) (No.) (| | DRAIN | | 11/2" | | | | | | NA | | | |
| I. Supports: Skirt Yes Lugs NO Legs NO Other Attached WELD TO BOTT. HEAD (No.) | EVE | LCONTRO | 1 2 | 1101 | | | | | | N/A | | | |
| 1. Supports: Skirt Yes Lugs NO Legs NO Other Attached WELD TO BOTT HEAD (No.) (No.) (No.) (Describe) (Describe) (Describe) (No.) (No.) (No.) (No.) (No.) (Describe) (Describe) (Describe) (Describe) (No.) (No.) (No.) (No.) (Describe) (Describe) (No.) (No.) (No.) (No.) (No.) (No.) (Describe) (Describe) (No.) (Describe) (No.) (Describe) (No.) (Describe) (No.) (Describe) (No.) (No.) (No.) (No.) (No.) (No.) (Describe) (No.) (Describ | | | | 1 1/2 | COUL | LING | SA105N | | | N/A | INVICTO | -> | |
| PACT TEST EXEMPT PER UG 20 (f), UCS 66 (c) / SEE ATTACHED U4 DATA REPORT CONDENSATE STABILIZER TOWER / CAPACITY 1.16 M3 / PSV LOCATED IN PIPING CONTROL OF Pressure Vessels, Section VIII, Division 1 UC Certificate of Authorization No. 14259 expires OCT.7th . 2004 CONTROL OF SHOPFIELD INSPECTION ALBERTA BOILERS SAFETY ASSOCIATION have inspected authorized this pressure vessel in accordance with ASME Code, Section VIII, Division 1 By signing this certificate neither the Inspector of the SHOPFIELD INSPECTION CONTROL OF SHOPFIELD INSPECTION ALBERTA BOILERS SAFETY ASSOCIATION AND ALBERTA BOILERS SAFETY ASSOCIATION ALBERTA AB 95 A (Authorized Inspector) | i. Sup | ports: Skirt | 120 | Yes | Luce | NO | | | | | 347 10.11 | el SHETT | |
| APACT TEST EXEMPT PER UG 20 (f), UCS 66 (c) / SEE ATTACHED U4 DATA REPORT DINDENSATE STABILIZER TOWER / CAPACITY 1.16 M3 / PSV LOCATED IN PIPING CERTIFICATE OF SHOPFIELD COMPLIANCE ASME Code for Pressure Vessels, Section VIII, Division 1 "U" Certificate of Authorization No. 14259 expires OCT.7th . 2004 (Manufacture) Signed (Happtsentative) CERTIFICATE OF SHOPFIELD INSPECTION (Manufacture) Signed (Happtsentative) CERTIFICATE OF SHOPFIELD INSPECTION (Manufacture) ALO Gas & Oil Production Equipment LTD. at . 5203-75 th STREET EDMONTON ALBERTA and employed by ALBERTA and employed by ALBERTA BOILERS SAFETY ASSOCIATION have inspected of the state of the sta | . Flem | arks: Manu | acture | | Date D. | (No.) | legs NO | _ Other | | Attach | ned WELD | TO BOTT WEAD | |
| ACT TEST EXEMPT PER UG 20 (f), UCS 66 (c) / SEE ATTACHED U4 DATA REPORT DINDENSATE STABILIZER TOWER / CAPACITY I.16 M3 / PSV LOCATED IN PIPING BUILT DRAWING D-2004-7177-03-001/I R2 CERTIFICATE OF SHOP/FIELD COMPLIANCE ASME Code for Pressure Vessels, Section VIII, Division 1 "U" Certificate of Authorization No. 14259 expires OCT.7th . 2004 BERTA Alco Gas & Oil Production Equipment LTD Signed (Happisentative) Sel constructed by Alco Gas & Oil Production Equipment LTD. at .5203-75 th STREET EDMONTON ALBERTA and employed by Albert A and employed by Albert A BOILERS SAFETY ASSOCIATION have inspected that this meaning the pressure vessel in accordance with ASME Code, Section VIII, Division 1 By signing this certificate in either the inspector of the supplement LTD. and state that, to the best of my knowledge and belief, the semployer shall be liable in any manner for any personal hinty or property damage or a loss of any kind arising from or connected with this inspection. (Authorized Inspector) | repo | nt. N/A | | o ratual | Data Hebou | s properly id | entified and sign | ed by Commiss | (Describ) loned inspector | i) s have been furnish | ed for the follow | (Where and how) | |
| SBUILT DRAWING D-2004-7177-03-001/1 R2 CERTIFICATE OF SHOP/FIELD COMPLIANCE ASME Code for Pressure Vessels, Section VIII, Division 1 "U" Certificate of Authorization No. 14259 expires OCT.7th . 2004 Signed Constructed by Alco Gas & Oil Production Equipment LTD steel Constructed by Alco Gas & Oil Production Equipment LTD at \$203-75 th \$TREET EDMONTON ALBERTA EXERCISE A BOILERS SAFETY ASSOCIATION have inspected and personal described in this manufacturer's Data Report on MAN 30 . 2004 and state that, to the best of my knowledge and belief, the employer shall be liable in any manner for any personal right of pressure vessel described in this Manufacturer's Data Report on the employer shall be liable in any manner for any personal right of pressure vessel described in this Manufacturer's Data Report on this employer shall be liable in any manner for any personal right of pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector of MAN 30 . 2004 Signed Commenced with this inspection. (Authorized inspector) (Authorized inspector) ALBERTA AB 95 A [Natl Board incl endorsaments State, Prev and No.] | PAC | T TEST E | XEM | משם זים | UC 20 (D) | (Narr | e of part, item num | ber, Migr's, name | and idealitying of | | | and rettis Ot | |
| SBUILT DRAWING D-2004-7177-03-001/1 R2 CERTIFICATE OF SHOP/FIELD COMPLIANCE ASME Code for Pressure Vessels, Section VIII, Division 1 "U" Certificate of Authorization No. 14259 expires OCT.7th . 2004 BEALL 39/04 Co. name Alco Gas & Oil Production Equipment LTD signed (Manufacturer) Si | ONDI | ENSATE S | TAR | 1 17ED 1 | COURD 4 | OCS 66 (c) | /SEE ATTAC | CHED U4 DA | TA REPORT | amp) | | | |
| CERTIFICATE OF SHOP/FIELD COMPLIANCE ASME Code for Pressure Vessels, Section VIII, Division 1 "U" Certificate of Authorization No. 14259 expires QCT.7th 2004 BERTA ABOILERS SAFETY ASSOCIATION and employed by ALBERTA BOILERS SAFETY ASSOCIATION have inspected ufacturer and excited this pressure vessel in accordance with ASME Code, Section VIII, Division 1 By signing this certificate neither the Inspector of the Manufacturer of Signed (Authorization No. 14259 expires QCT.7th 2004 CERTIFICATE OF SHOP/FIELD INSPECTION Signed (Heppresentative) CERTIFICATE OF SHOP/FIELD INSPECTION Signed (Heppresentative) CERTIFICATE OF SHOP/FIELD INSPECTION ALBERTA BOILERS SAFETY Exports and/or the State or Province of an ALBERTA BOILERS SAFETY ASSOCIATION have inspected ufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1 By signing this certificate neither the Inspector of the pressure vessel in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. (Authorized Inspector) (Authorized Inspector) Commissions ALBERTA AB 95 A (Nat) Board incl. endorsements State, Prev and No.] | | | | | C AND THE A | UAPACIT | Y 1.16 M3 /1 | PSVLOCATI | D IN PIPINO | П | | | |
| Signed CERTIFICATE OF SHOP/FIELD INSPECTION General Section Structed by Alco Gas & Oil Production Equipment LTD at | | | | | 7777-03-0 | OI/I RZ | 2 1 | | | | 707 | | |
| Signed CERTIFICATE OF SHOP/FIELD INSPECTION GENTIFICATE OF SHOP/FIELD INSPECTION GENTIFICATE OF SHOP/FIELD INSPECTION at \$203-75\$ th STREET EDMONTON ALBERTA and employed by ALBERTA BOILERS SAFETY ASSOCIATION have inspected in this Manufacturer's Data Report on MAR 3O . 2004 and state that, to the best of my knowledge and belief, the superior shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. (Authorized Inspector) (Authorized Inspector) COmmissions ALBERTA AB 95 A [Natl Board Incl. endorsaments State, Prev. and No.] | Certify | y that the sta | temer | its made i | n this report | are correct a | CERTIFIC, | ATE OF SHOP | FIELD COMPL | ANCE | | | |
| Signed CERTIFICATE OF SHOP/FIELD INSPECTION GENTIFICATE OF SHOP/FIELD INSPECTION GENTIFICATE OF SHOP/FIELD INSPECTION at \$203-75\$ th STREET EDMONTON ALBERTA and employed by ALBERTA BOILERS SAFETY ASSOCIATION have inspected in this Manufacturer's Data Report on MAR 3O . 2004 and state that, to the best of my knowledge and belief, the superior shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. (Authorized Inspector) (Authorized Inspector) COmmissions ALBERTA AB 95 A [Natl Board Incl. endorsaments State, Prev. and No.] | te / | Dazel so | ressur | P Vessels | Section VIII | Division 1 | "U" Certificate | of Authorization | enal, construction On No. 140 | on, and workmanship | p of this vesse | i conform to | |
| CERTIFICATE OF SHOP/FIELD INSPECTION (Happisentative) GERTIFICATE OF SHOP/FIELD INSPECTION (Happisentative) (Happise | | 1007.00 | 7. | o name | Alco Gas | & Oil Pro | Juction Form | nent LTD | 144 | SA AXDIL | OCT.7th | | |
| at <u>5203-75 th STREET EDMONTON ALBERTA</u> BERTA and employed by <u>ALBERTA BOILERS SAFETY ASSOCIATION</u> have inspected component described in this Manufacturer's Data Report on <u>MAR 30</u> . 2004, and state that, to the best of my knowledge and belief, the surfacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1 By signing this certificate neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. (Authorized Inspector) (Authorized Inspector) ALBERTA AB 95 A [Natl Board Incl. endorsaments State, Prov. and No.] | sel co | nstructed by | | no Class A | 011 0 | | CERTIFICATE O | F SHOP/FIELD | MODERTION | (He | ppisentative) | | |
| ufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1 By signing this certificate neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspector. (Authorized Inspector) ALBERTA AB 95 A [Natl Board Incl. endorsaments State, Prov. and No.] | e unde | rsigned, hol | ding a | valid com | . <u>Uil Produ</u> Mission issu | ction Equip | ment LTD. | at _52 | 03-75 th STR | EET EDMONTO | N AI DEDT | | |
| ufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1 By signing this certificate neither the inspector nor his employer shall be liable in any manner for any personal friumy or property damage or a loss of any kind arising from or connected with this inspector. (Authorized inspector) ALBERTA AB 95 A [Nat] Board incl. endorsements State, Prov. and No.] | BERT | `A | | | and employe | eq p.v. sen n.h ma M | Board of Board of B | Boiler and Press | ure Vessel insp | ectors and/or the St | Bie or Provinc | A | |
| ver makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the inspector or his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Authorized inspector Commissions ALBERTA AB 95 A Natl Board incl. endorsaments State, Prov. and No.] | | | | | | | | | | | | | |
| MAR 30 . 1004 Signed (Authorized inspector) | | ACI INTO COUR | TUCTE | thic mon | P4+P0 + | | | le, Section VIII | E4, and state | that, to the best of | my knowledge | and belief, the | |
| MAR3D . 1001 Signed (Authorized inspector) |) em | ployer shall | pe liau mraury | expresse le in anu - | d or implied, | concerning ti | ne pressure vessi | eldescribed in th | is Manufacture | Ining this certificate | neither the Insp | pector nor his | |
| (Net1 Board Incl. endorsements State, Prov. and No.) | MI | 9130 | 1001 | Signed | ······································ | iy personali | nuly or property | damage or a lo | ss of any kind a | rising from or conne | ermore, neither Iclad with this | the inspector | |
| [Nat1 Board Inct endorsaments State, Prov and No.] | | | | | | (Authorized In | specior) | Comr | 714 | LIKIM ANYIA | | | |
| | | | | | | | | | [N8t] | and incl. endorsaments | | | |

Platcom 01-02E01

FORM U-4 MANUFACTURER'S DATA REPORT SUPPLEMENTARY SHEET As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

| | | | | | | | • | | | | |
|---|-----------|---------------|-----------------------|--------------------|---------------------|------------------|-------------|---|------------------|---------------|---------------------------------------|
| 1. Manufactured a | and o | certified by | Alco Gas & Oil | Production Equipr | ment LTD. 52 | 203-75 th S | TREET | FDMONTON | AT DEDT A | | |
| Manufactured to | 10 | DEVO | | RPORATION C/O | | he bne amaNì | idrace of M | anidochiros) | | RERTA | |
| 3. Location of insta | allat | | | | (Na | arbbe bne em | ee of Durot | naser) | , Q. M. 1 , 7 M. | PLINIA | |
| | | ~ | TATO GAS GAT | HERING PLANT | | | | | | | |
| 4. Type: Verti | cal | | | STABILIZER | R TOWER | (Name and ad | aress) | | 2004 717 | 7.00 | |
| | | (Horiz., ve | rt., or sphere) | | tor, heat exh., etc | .) | | | | | |
| R-6688.213 | | | | | 77-03-001/11 | | | N/A | (Mfg's serial N | • | .04 |
| | | (CRN) | | | rawing No.) | | | (Nat'l. Bd. No.) | | | 04 |
| . Nozzles, in: | spe | ction, and s | alety valve openings: | | | | | (************************************** | | (Year b | uiit) |
| Purpose (Inlet, | Π | Diameter | Flange | 34-4- | -1-1 | | | | | | |
| Outlet, Drain, etc.) | No. | or Size | Type | Mate Nozzle | | | hickness | Reinforcement | How Atta | ched | Location |
| | | | | | Flange | Nom. | Corr. | Material | Nozzle | Flange | (Insp. Ope |
| SPARE | 2 | 3/4" | COUPLING | SA-105N | 77/4 | | | | | | <u> </u> |
| LEV.SWITCH | ı | 2" | COUPLING | SA-105N | N/A N/A | 3000# | 1/16" | N/A | UW16.1c | N/A | SHELL |
| TEMP IND | 1 | 3/4" | COUPLING | SA-105N | N/A N/A | 3000# | 1/16" | N/A | UW16.1c | N/A | SHELL |
| TEMP | 1 | 3/4" | COUPLING | SA-105N | N/A N/A | 3000# | 1/16" | N/A | UW16.1c | N/A | SHELL |
| SWITCH | | | | 511 10511 | N/A | 3000# | 1/16" | N/A | UW16.1c | N/A | SHELL |
| PRESS IND | 1 | 1/2" | COUPLING | SA-105N | N/A | 3000# | 1/16" | NI/A | - | | |
| INSPECTION | Ц | 2" | COUPLING | SA-105N | N/A | 3000# | 1/16" | N/A | UW16.1c | N/A | SHELL |
| INSPECTION | 1 | 2" | COUPLING | SA-105N | N/A | 3000# | 1/16" | N/A | UW16.1c | N/A | SHELL |
| LEVEL GA | 2 | 3/4" | COUPLING | SA-105N | N/A | 3000# | 1/16" | N/A | UW16.1c | N/A | TOPHE |
| LEV. SWITCH | 1 | 2" | COUPLING | SA-105N | N/A | 6000# | 1/16" | N/A | UW16.1c | N/A | SHELL |
| SPARE | 1 | _2" | COUPLING | SA-105N | N/A | 6000# | 1/16" | N/A | UW16.1c | N/A | SHELL |
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